

DO2 Dissolved Oxygen Smart Sensor and Datalogger Instructions



COOD STORE

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### What is the DO2 Sensor?

The Seametrics DO2 Smart Sensor is the next generation in trouble-free oxygen sensing design. Utilizing fluorescence of a stable, immobilized ruthenium-based film matrix, the sensor provides precision optical transmission and detection to measure oxygen concentration in the fluid outside of the sensor.

This industry standard digital RS485 interface device records over 250,000 records of dissolved oxygen, temperature, and power supply voltage data, operates with low power, and features easy-to-use software with powerful features.

The unit is programmed using the easy-to-use Aqua4Plus control software. Once programmed the unit will measure and collect data on a variety of time intervals.

The internal microprocessor runs on 12 VDC and automatically turns the sensing unit on and off, as needed, to conserve power.

## Initial Inspection and Handling

Upon receipt of your smart sensor, inspect the shipping package for damage. If any damage is apparent, note the signs of damage on the appropriate shipping form. After opening the carton, look for concealed damage, such as a cut cable. If concealed damage is found, immediately file a claim with the carrier.

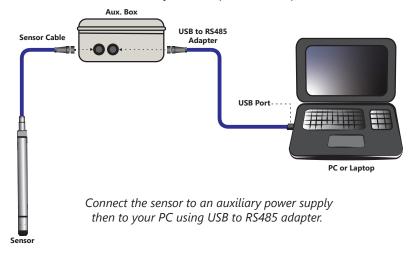
### Do's and Don'ts

*Do* handle the device with care.

- *Do* store the device in a dry, inside area when not in use.
- **Do** install the device so that the connector end is kept dry.
- Don't scratch the sensing window.
- *Don't* support the device with the connector. Use a strain relief device to take the tension off the connectors.
- *Don't* allow the device to free-fall down a well as impact damage can occur.
- *Don't* bang or drop the device on hard objects.

### Connecting the DO2 to a Computer

The DO2 cable is terminated with a weather-resistant connector. Connect the weather-resistant connector to your computer's USB port as shown below.



### Installing the Aqua4Plus Software

The Seametrics DO2 sensor comes with the Aqua4Plus host software that is installed on your PC or laptop. Use this software to program the datalogger, to retrieve data from the logger, to view collected data, and to export data to external files for use with spreadsheets or databases.

Refer to the Aqua4Plus software manual for details on installing and using Aqua4Plus.

### Using the Sensor Without Aqua4Plus

Most users will use the sensor with Seametics Aqua4Plus software. However, this sensor is quite versatile, allowing you to do the following:

- Read via the Modbus<sup>®</sup> protocol using your own software.
- Read via SDI-12 protocol.
- Display readings on a panel meter.

If you want to use one of these methods, see Appendix C or contact Seametrics for further details.

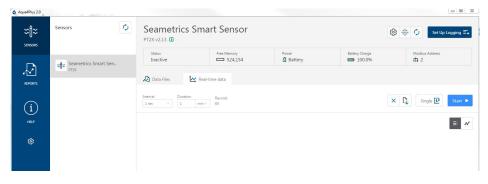
### Installing the Sensor

Lower the sensor to the desired depth. Fasten the cable to the well head using tie wraps or a weather proof strain-relief system. Take a measurement to insure the sensor is not installed below its maximum range.

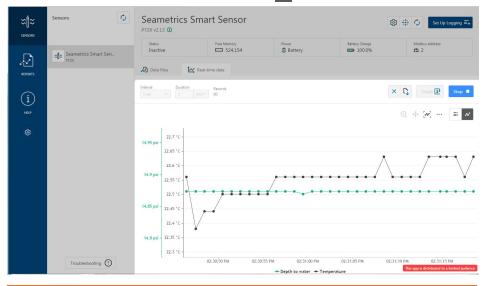
Be sure the supplied cap is securely placed on the weather-resistant connector at the top of the cable. Do not install such that the connector might become submerged with changing weather conditions. The connector can withstand incidental splashing but is not designed to be submerged.

### **Real-time Data**

Connect to sensor and select the Real-time data tab



To start real-time readings click Start, readings default to table view. To switch to Real-time graphing view click the graph icon



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Real-time readings default to a 1 second interval for 1 minute, to adjust enter your desired settings here:

🔊 Data Files	Ì	Real-time	e data
Interval	Duration		Records
1 sec 🛛 🗸	1	min $\vee$	60

To save this data to the Reports section click the **D** button located next to the Single button in the Real-Time tab. This will permanently save this real-time data set to your Reports database.

### Data Logging

Select Set Up Logging from the sensor screen. If there are no files currently on the sensor you'll see the Set Up Logging button active under the Data Files tab as well as in the upper menu. Once files have been started/logged on the sensor they will be displayed under the Data Files tab.

≍¦¦≈ sensors	Sensors	¢	Seametr BaroSCOUT v2.4		rt Sensor		\$	Set Up Logging =
Ð	Seametrics Smart Sen		Status Active		Free Memory 49,715	Power J Battery	Battery Charge 72.4%	Modbus Address
•'			🔊 Data Files	🔛 Real-ti	me data			
í			All Data File	5 2				Delete All
HELP			Name			Records	Date Started	Reports
ŝ			D Test Fi	ie #1		254	Today. 10:34:21	
			Baro 3	/16		1	Today, 10:38:37	

## Set Up Logging Window

Here you will name your data file and set up the recording interval and duration of each logging phase. Select your desired recording interval and duration for each phase, Aqua4Plus 2.0 will display the available memory at the bottom of the window.

Logging Schedul		ensor						×
Test File #1							Time: 16- Sync with P	-Mar-18 10:48:45 'C time
Select Template			~ ] [	₹	×	Delay	yed Start:	16-Mar-18 10:48:50
Interva			Duration					
1	15	minute 🗸	<b>(</b> ) ~	30	day		2881	records
Add Phase +	1%	memory used 💻						Start

### Reports

Data downloaded from your sensor is stored in the Reports section of Aqua4Plus 2.0 for viewing and editing. The files will be saved to default data folder on your PC as well. See Program Settings for default data folder location.

∷¶≍ sensors	All Reports	٩			Delete All
$\mathbb{A}$	Name	Date Modified	Records	Source	Created By
REPORTS	March. 2018 Baro 3/16 Today, 10:53:37	Today. 10:57:39	2	Downloaded	seanv
(i) HELP	Baro 3-12 12-Mar 13:52:32 - Today, 10:14:32	Today, 10:15:32	5,543	Downloaded	seanv
\$	Desk 3-12 12-Mar 14:02:55 - 13-Mar 15:10:55	13-Mar 15:20:14	1.509	Compensated	seanv
	Desk 3-12 12-Mar 14:02:55 - 13-Mar 15:10:55	13-Mar 15:11:39	1,509	Downloaded	seanv
	Desk CT2X 3-12 12-Mar 13:55:53 - 12-Mar 13:59:53	13-Mar 15:11:03	5	Downloaded	seanv
	February: 2018 300k test 21-Feb 15:30:09 - 22-Feb 07:40:51	22-Feb 12:02:29	232.971	Downloaded	seanv
	D Test File #2 21-Feb 15:19:36 - 21-Feb 15:22:55	21-Feb 15:30:43	400	Downloaded	seanv
	Test File #1 21-Feb 14:21:48 - 21-Feb 14:22:37	21-Feb 15:20:04	100	Downloaded	seanv

In the main view you'll see a list of reports sorted by date, size, or file name as selected here:

All Reports 上	Q
Group by Date Size Name	

You can also search reports by keyword using the search box

Click on a report to bring up the report details.

Reports are displayed in graphing view by default. You can zoom to specific sections by selecting a section with you mouse or by adjusting the slider below the graph.



### INSTALLATION AND OPERATION

You may change the display units within the graph view by selecting the appropriate channel here:

Click **C** to switch to full screen graphing view Graph saving and export options are available here:

⊕ ⊕ [ <b>~</b> ]	··· 🗸 🗄 Σ 🛐	_	to view data as a table
	Print	Click <b>&gt;</b>	to view data statistics
	➡ Export PNG		
	Show Warnings		
	Show Phases		

#### Report Details

Desk 3-12			Status Incomplete	Records 1,509	Date Started ① 12-Mar-18 14:02:55
() Information	🔊 Data	=+ Schedule			

Name	Temperature °C	Conductivity µS/cm	Pressure psi	Salinity PSU	TDS mg/L
Sensor Range	150K ohm	0-300 mS/cm	500 psia	unknown	unknown
Min	21.02	337.8	14.535	0.1626	165.5
Max	23.45	360.0	14.700	0.1725	176.4
Mean	22.51	346.4	14.632	0.1664	169.7
Variance	0.54	38.4	0.002	0.0000	9.2
Deviation	0.74	6.2	0.045	0.0028	3.0
Calibration Date	unknown	19-Feb-18 12:48:12	21-Feb-18 14:22:57	unknown	unknown

~ ≣ Σ

K 3

The Information tab is a new feature allowing users to add metadata to their reports such as site location, field notes, or comments. The Schedule tab will display the logging setup details for the report.

Status     Records     Date Started       Incomplete     1,509     Incomplete         Incomplete     Sensor name       Report Name     Sensor name       Desk 3-12     Sensor type       Location(GPS or Job Site)     Sensor type       Comment     Instantian         Location(GPS or Job Site)     Sensor type       Comment     Instantian         Instantian     Instantian	Report Details					
Report Name     Sensor name       Desk 3-12     Sensor type       Location(GPS or Job Site)     Serial number       0021746043     021746043       Last modified     031-Mar-18 15:11:39       Downloaded     Downloaded	Desk 3-12					
Desk 3-12     Seametrics Smart Sensor       Location(GPS or Job Site)     Serial number       Comment     O21746043       Last modified     Downloaded	(i) Information	🔊 Data	<b>Ξ</b> + Schedule			
	Desk 3-12 Location(GPS or Jo	ob Site)		Seametri Sensor type CT2X Serial numb 00217460 Last modifie <b>①</b> 13-Mi Downloadee	er )43 d ar-18 15:11:39	

Click Export to export the report as a .csv file or .a4d file for distribution or use in 3rd party software.

Click Delete to delete the report from Aqua4Plus 2.0

You can also import .a4d files from compatible sensors into Aqua4Plus 2.0 by clicking  $at t \pm top$  of the Reports screen.

## A Word About Units

Readings from the Multi-Parameter Sensor can be displayed in various units, such as degrees Celsius or degrees Fahrenheit for temperature. Select the units you want from the Sensor Settings button.

### Maintenance

**Sensor:** There are no user-serviceable parts. If problems develop with sensor stability or accuracey, contact Seametrics. If the unit has been exposed to hazardous materials, do not return without notification and authorization.

**Cable:** Cable can be damaged by abrasion, sharp objects, twisting, crimping, crushing, or pulling. Take care during installation and use to avoid cable damage.

**End Connections:** The contact areas (pins & sockets) of the connectors will wear out with extensive use. If your application requires repeated connections other types of connectors can be provided. The connectors used by Seametrics are not submersible, but are designed to be splash-resistant.

**DO Window Cleaning:** During deployment the sensing window on the DO2 may collect debris or growth. Heavy debris/growth can affect the accuracy of the DO readings over time. Periodically check the window and clean if necessary. Note: the DO window is very sensitive and prone to scratching, DO NOT use abrasive cleaners. We recommend using a wash bottle and DI water to remove the loose debris. If there is a stubborn growth over the window you may clean it with a very soft cloth or Q-tip and a very light touch. Take care not to exert too much pressure or scratch the window surface during cleaning. A mild detergent may be used if necessary, such as Alconox. The main body of the unit may be cleaned with a mild detergent as well.

### **Erratic Readings**

Erratic readings can be caused by a poor connection, damaged cable, moisture in the unit, or a damaged transmitter. In most cases, erratic readings are due to moisture getting into the system.

The first thing to check is the connection. Look for moisture between contacts or a loose or broken wire. Next, check the cable for cracking or fraying. If the connections and cable appear OK, but the readings are still erratic, the transmitter may be damaged. Contact Seametrics for evaluation and repair. Erratic and erroneous readings can also occur due to improper grounding. See Grounding Issues, below.

## Grounding Issues

It is commonly known that when using electronic equipment, both personnel and equipment need to be protected from high power spikes that may be caused by lightning, power line surges, or faulty equipment. Without a proper grounding system, a power spike will find the path of least resistance to earth ground – whether that path is through sensitive electronic equipment or the person operating the equipment. In order to ensure safety and prevent equipment damage, a grounding system must be used to provide a low resistance path to ground.

When using several pieces of interconnected equipment, each of which may have its own ground, problems with noise, signal interference, and erroneous readings may be noted. This is caused by a condition known as a *Ground Loop*. Because of natural resistance in the earth between the grounding points, current can flow between the points, creating an unexpected voltage difference and resulting erroneous readings.

The single most important step in minimizing a ground loop is to tie all equipment (sensors, dataloggers, external power sources and any other associated equipment) to a **single common grounding point.** Seametrics recommends connecting the shield to ground at the connector end.

## **APPENDIX A: TECHNICAL SPECIFICATIONS**

**DO2 INSTRUCTIONS** 

The Seametrics DO2 Smart Sensor is a microprocessor based digital intelligent sensor designed to measure dissolved oxygen, utilizing fluorescence of a stable, immobilized ruthenium-based film matrix.

## **GENERAL**

Probe Diameter Tube Material Probe Material Wire Seal Material Submersible Cable

Terminating Connector Communication Direct Modbus Read Output Internal Math Operating Temp. Range Storage Temp. Range

## **LOGGING**

Memory Log Types

Programmable Baud Rate Logging Rate Software Networking

## <u>SENSOR</u>

File Formats Measuring Range Accuracy

Sensitivity / Resolution

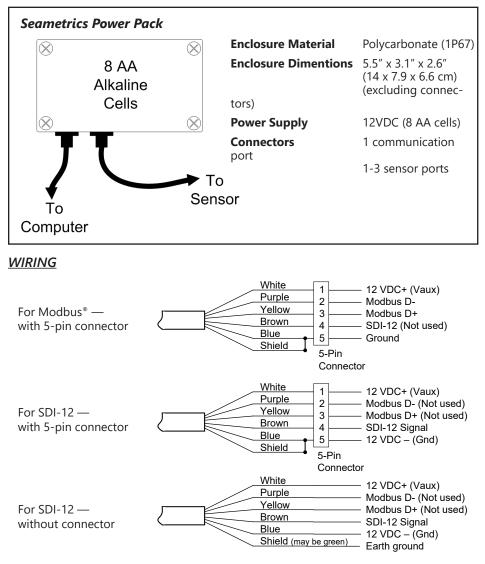
Stability Repeatability Sensor Drift Temperature Range Response Time Maximum Pressure 1.66" (4.22 cm) Acetal & 316 stainless steel or titanium Epoxy, polyurethane, and PVC Fluoropolymer and PTFE Polyurethane, polyethylene, or ETFE available Available RS485 Modbus ® RTU 32-bit IEEE floating point 32-bit floating point 0° C to 55° C -40° C to 80° C

260,000+ records Variable, user-defined, step logarithmic, profiled 9600, 19200, 38400 8x/sec maximum Complimentary Aqua4Plus 32 available addresses per junction w/batching capabilities (up to 255)

.xls / .csv / .a4d 0 - 25 ppm 1% of reading or 0.02 ppm whichever is greater 0.01 ppm below 4.00, 0.1 ppm above 4.0 0.01 ppm 0.01 ppm Less than 1% per year 0° C to 55° C 95% in less than 60 seconds 100 PSI

### POWER

**External Power Pack Required (9-15VDC)** Seametrics Power Pack described below. Other power options available. Contact Seametrics for details.



Calibration can only be done when there are no sessions stored on the sensor. If there are any sessions stored on the sensor, upload any data you want and then erase the session before continuing.

### **DO Calibration**

Calibration can only be done when there are no sessions stored on the sensor. If there are any sessions on the sensor, upload any data you want and then erase the session before continuing.

Place the DO2 sensor in your reference solution, allow a few minutes for temperature to stabilize.

Obtain the DO saturation using an alternate method, then select the calibration button.

Enter the saturation in the reference box, next click Calibrate.

Adjustments a	nd Calibrat	ion for Seame	trics Smart Sensor		×
		DO2: II	NW Smart Senso	r	
This function calib	rates the actu	ial DO probe.			
<ul> <li>Using alternate</li> <li>Enter this value</li> </ul>	method, dete	ermine DO satura elow.	low temperature to full ation in ppm. e DO probe's internal c:		
Reference value:	9.2	ppm	Calibrate		
					Close

While the DO2 is calibrating you'll see this:

Once complete close the calibration window and check readings in the realtime data section.

### Reading Via Modbus®

While the DO2 comes with Seametrics' easy to use Aqua4Plus software, you can also use standard Modbus<sup>®</sup> RTU or SDI-12 equipment to easily take readings, so as to tie into your existing equipment or networks.

You may need to use Aqua4Plus to set the baud rate. (You do not need to set the baud rate for SDI-12).

Register addresses for DO2 Sensor						
	Zero Based	One Based				
Temp (on board)	62592	62593				
Pressure	62594	62595				
Power	62596	62597				
DO	62598	62599				
Temp (on probe)	62600	62601				

### Setting Baud Rate

Your sensor comes configured to communicate at 38,400 baud, with 8 data bits, one stop bit, and no parity. The sensor can also be set to 19,200 or 9600 baud, if needed for your application. Change using Sensor Settings.

### Taking Measurements

Read measurements using Modbus function 03 – Read Holding Registers. Readings are located in two registers each, starting at address 62592. (Sensor register addressing is zero based, i.e., starts at zero. If your equipment uses one based addressing, you will need to add one to the register addresses.)

### Data Format

The data is returned as 32-bit IEEE floating-point values, high word first, also referred to as big-endian or float inverse.

### **Power On Function**

In order to save power, the power to the sensing probe on the DO2 is normally off, even when the DO2 sensor itself is powered. The sensing probe requires a warm-up or stabilization time before returning valid readings. The sensing probe is turned on when a reading is requested or when a Power On command is written to the DO2.

(Note: If you are recording sessions, reading with Aqua4Plus, or using SDI-12, you do not need to be concerned with the stabilization period. It is automatically taken care of in these situations. You only need to be concerned when using your own device to take Modbus readings.)

## APPENDIX C: READING THE DO2 VIA DIRECT READ

There is a "power on" register on the DO2 (register 62720 or 0xF500). When a positive value "n" is written to this register, the power is turned on to the sensing probe and remains on for n/4 seconds. When a reading is requested, the timer is reset and the sensing element remains on for another n/4 seconds. To force the power off immediately after a reading, for power savings, write a zero to the register. If the power to the entire DO2 sensor is turned off, this value defaults to 30 (or 7.5 seconds).

Recommendations to ensure proper warm-up/stabilization and to conserve power:

- Write Power On value of 30 (30/4 = 7.5 seconds)
  - Power turns on
  - Starts sampling about two times per second
- Wait 7 seconds then request a reading
  - Returns most recent sample
  - Resets Power On value to 30 (30/4 = 7.5 seconds)
- Write Power On value of 0 (zero)
  - Turns power off
  - Retains last reading
  - •

## If you Cannot Write to the Power On Register

If you are reading your device using a meter or other device that cannot write the Power On but simply takes readings on a specified schedule, be sure to set the polling interval to less than 7.5 seconds. This will ensure that the sensing probe is always powered up and readings should be fresh and stable. Note that the first reading when you turn on the sensor and meter will be old but will refresh within a second or two.

For further information and detailed Modbus examples, see Seametrics application note, "*Modbus Direct Read on Smart Sensors*" available from our web site at www.seametrics.com.

### Reading Via SDI-12

Addressing Default SDI-12 Address: 0

### **SDI-12 Command Nomenclature**

<a> = Sensor address {crc} = SDI-12 compatible 3-character CRC <cr> = ASCII carriage return character <If> = ASCII line feed character highlighted values indicate variable data

## SDI-12 Commands

//\*\*\* Sensor Identification <a>I! <a>13 INWUSA SMDO2.01ssssssssss<<cr><lf>

### APPENDIX C: READING THE DO2 VIA DIRECT READ

**DO2 INSTRUCTIONS** 

	<pre>// note: 2.01 will change to reflect current // firmware revision // sssssssss = device serial #</pre>
//*** Acknowledge Active, Address Query <a>! <a><cr><lf> ?! <a><cr><lf></lf></cr></a></lf></cr></a></a>	
//*** Change Address <a>A<b>! <b> <cr> <lf></lf></cr></b></b></a>	// change address from <a> to <b></b></a>
//*** Request measurement <a>M! <a><b>0045</b><cr> <lf> <a>D0! <a><b>+23.1374+14.9829+12.1616+</b></a></a></lf></cr></a></a>	<pre>// request all measurements 3.9829 &lt; cr &gt; &lt; lf &gt; // read: temperature (on board), // pressure // power // DO</pre>
<a>D1! <a><b>+19.1374</b><cr><lf></lf></cr></a></a>	// read: temperature (on probe)
//*** Request measurement with CRC <a>MC! <a>0045<cr><lf> <a>D0! <a>+23.1374+14.9829+12.1616+</a></a></lf></cr></a></a>	<pre>// request all measurements w/CRC 3.9829{crc} &lt; cr&gt; &lt; lf&gt; // read: temperature (on board), // pressure // power // DO</pre>
<a>D0! <a><b>+19.1374{crc</b>}<cr><lf></lf></cr></a></a>	// read: temperature (on probe)
//*** Concurrent measurement <a>C! <a>0045<cr> <lf> <a>D0! <a>+23.1374+14.9829+12.1616+</a></a></lf></cr></a></a>	// request all measurements 3.9829 <cr> <lf> // read: temperature (on board), // pressure // power // DO</lf></cr>
<a>D0! <a>+<b>19.1374</b><cr><lf>//*** Concurrent measurement with CRC</lf></cr></a>CC! <a><b>0045</b><cr><lf><a>CO! <a>+<b>23.1374</b>+<b>14.9829</b>+<b>12.1616</b>+</a></a></lf></cr></a></a>	// read: temperature (on board), // pressure // power // DO
<a>D0! <a><b>+19.1374{crc</b>}<cr><lf></lf></cr></a></a>	// read: temperature (on probe)

For further information and SDI-12 examples, see the Seametrics application note, "DO2 Interface Specification (SDI-12 and Modbus)" available from our web site at: www.seametrics.com

Any reading over 1000 indicates an error, as detailed in the chart below. To use this chart, look up the 1000+ reading from your sensor and note the Sensor Error code in the second column. Then note the Errors 0 - 5. See error descriptions after chart.

		Errors						
Aqua4Plus Reading	Sensor Error Code	5	4	3	2	1	0	
1001	01						$\checkmark$	
1002	02					√		
1003	03					√	√	
1004	04				$\checkmark$			
1005	05				√		√	
1006	06				√	√	1	
1007	07				$\checkmark$	√	√	
1008	08			√			1	
1009	09			√			√	
1010	10			√		√		
1011	11			√		√	$\checkmark$	
1012	12			√	√			
1013	13			√	√		√	
1014	14			√	√	√		
1015	15			√	√	√	√	
1016	16		√					
1017	17		V				√	
1018	18		√			√		
1019	19		√			√	$\checkmark$	
1020	20		√		√			
1021	21		√		√		√	
1022	22		√		√	√		
1023	23		√		√	√	√	
1024	24		√	$\checkmark$				
1025	25		√	√			√	
1026	26		√	√		√		
1027	27		√	$\checkmark$		√	√	
1028	28		√	√	√	1		
1029	29		√	√	√	1	$\checkmark$	
1030	30		√	$\checkmark$	√	√		
		Err	Errors					

Aqua4Plus Reading	Sensor Error Code	5	4	3	2	1	0
1031	31		√	√	$\checkmark$	V	$\checkmark$
1032	32	√					
1033	33	√					√
1034	34	√				V	
1035	35	√				√	√
1036	36	√			$\checkmark$		
1037	37	$\checkmark$			$\checkmark$		$\checkmark$
1038	38	$\checkmark$			$\checkmark$	$\checkmark$	
1039	39	$\checkmark$			$\checkmark$	$\checkmark$	$\checkmark$
1040	40	$\checkmark$		$\checkmark$			
1041	41	$\checkmark$		$\checkmark$			$\checkmark$
1042	42	√		$\checkmark$		$\checkmark$	
1043	43	$\checkmark$		$\checkmark$		$\checkmark$	$\checkmark$
1044	44	$\checkmark$		$\checkmark$	$\checkmark$		
1045	45	$\checkmark$		$\checkmark$	$\checkmark$		$\checkmark$
1046	46	$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$	
1047	47	$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
1048	48	$\checkmark$	$\checkmark$				
1049	49	$\checkmark$	$\checkmark$				$\checkmark$
1050	50	$\checkmark$	$\checkmark$			$\checkmark$	
1051	51	$\checkmark$	$\checkmark$			$\checkmark$	$\checkmark$
1052	52	$\checkmark$	$\checkmark$		$\checkmark$		
1053	53	$\checkmark$	√		$\checkmark$		$\checkmark$
1054	54	√	V		$\checkmark$	V	
1055	55	$\checkmark$	√		$\checkmark$	$\checkmark$	$\checkmark$
1056	56	$\checkmark$	$\checkmark$	$\checkmark$			
1057	57	$\checkmark$	$\checkmark$	$\checkmark$			$\checkmark$
1058	58	√	√	$\checkmark$		V	
1059	59	$\checkmark$	$\checkmark$	$\checkmark$		V	$\checkmark$
1060	60	V	V	V	$\checkmark$		
1061	61	V	V	V	$\checkmark$		$\checkmark$
1062	62	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	
1063	63	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
1128	Unable to communicate	e with s	ensor				

### ERROR DESCRIPTION

- 0 = Main photodiode saturated (circuit or sensor coating damage)
- 1 = Main photodiode negative (excessive electrical noise or damage)
- 2 = Reference photodiode saturated (circuit or sensor coating damage)
- 3 = Reference photodiode negative (excessive electrical noise or damage)
- 4 = Temperature error (thermistor is damaged)
- 5 = Temperature error (temperature is out of range)

# LIMITED WARRANTY/DISCLAIMER - SEAMETRICS DO2 DIS-SOLVED OXYGEN SENSOR

A. Seller warrants that products manufactured by Seller when properly installed, used, and maintained, shall be free from defects in material and workmanship. Seller's obligation under this warranty shall be limited to replacing or repairing the part or parts or, at Seller's option, the products which prove defective in material or workmanship within TWO (2) years from the date of delivery, provided that Buyer gives Seller prompt notice of any defect or failure and satisfactory proof thereof. Any defective part or parts must be returned to Seller's factory or to an authorized service center for inspection. Buyer will prepay all freight charges to return any products to Seller's factory, or any other repair facility designated by Seller. Seller will deliver replacements for defective products to Buyer (ground freight prepaid) to the destination provided in the original order. Products returned to Seller for which Seller provides replacement under this warranty shall become the property of Seller.

This limited warranty does not apply to lack of performance caused by abrasive materials, corrosion due to aggressive fluids, mishandling or misapplication. Seller's obligations under this warranty shall not apply to any product which (a) is normally consumed in operation, or (b) has a normal life inherently shorter than the warranty period stated herein.

In the event that equipment is altered or repaired by the Buyer without prior written approval by the Seller, all warranties are void. Equipment and accessories not manufactured by the Seller are warranted only to the extent of and by the original manufacturer's warranty.

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B. With respect to products purchased by consumers in the United States for personal use, the implied warranties including but not limited to the warranties of merchantability and fitness for a particular purpose, are limited to twenty fout (24) months from the date of delivery.

Some states do not allow limitations on the duration of an implied warranty, so the above limitation may not apply to you. Similarly, some states do not allow the exclusion or limitation of consequential damages, so the above limitation or exclusion may not apply to you. This limited warranty gives you specific legal rights; however, you may also have other rights which may vary from state to state.



Seametrics • 19026 72nd Avenue South • Kent, Washington 98032 • USA (P) 253.872.0284 • (F) 253.872.0285 • 1.800.975.8153 • seametrics.com

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