General Information

The FT522 is a flowmeter monitor with added output and alarm features. It is designed for use with SeaMetrics flow meters and sensors, as well as other units which have a pulse or frequency output. It displays flow rate and total in large digits on an easily-read backlit display. Units are user selectable between gallons, cubic feet, and cubic meters.

The primary output of this unit is a user-set alarm relay which signals excessive total flow within a given time period (up to 48 hours). This is typically used to detect an elevated usage level in a cooling tower or potable water application. The dual relays can be connected to an alarm, autodialer, or any other switch-controllable device.

In addition to the usage alarm, the FT522 has analog output (4-20 mA, 0-5 VDC or 0-10 VDC) and programmable pulse output. These can be used for data logging or to provide proportional chemical feed, using an externally-controlled metering pump.

Specifications

- **Power**: 115 VAC (220 VAC optional), 50/60 Hz; 12 VDC
- **Temperature**: 32° -130° F (0° - 55° C)
- **Enclosure**: Precision cast aluminum, NEMA 4X
- **Alarm Outputs**: Two Form C SPDT relay, 115 VAC 5A max
- **Max Pulse Output**: 100 mA at 60 VDC
- **Memory Type**: Non-volatile EEPROM auto-backup
- **Sensor Power**: 12 VDC, 10 mA
- **Totalizer**: 8 digit
- **Rate Display**: 5 digit
- **Volume Units**: Gallons, cubic feet, cubic meters, liters, million gallons
- **Time Units**: Minutes, hours
- **Analog Output**: 4-20 mA, 0-5 VDC, 0-10 VDC, opto-isolated
- **Sensor Input**: Open collector current sink, ESD protected
- **Max Input Frequency**: 1,000 Hz
- **Shipping Weight**: 7 lbs

Features

- Easy-read backlit display
- Remote control terminals (inside housing)
- Rugged cast aluminum housing (wall or panel mount)
- Choice of rate/volume units
- Alarm output indicator LED
- Accessible control buttons
Installation

Wall Mounting. Using the four screws provided, attach the two foot brackets to the sides of the enclosure. Then attach the unit to any secure surface by inserting screws through the mounting holes in the foot brackets.

Panel Mounting. Follow the dimensions given for “Panel Cutout”. Be sure to include the four corner screw holes. After cutting and drilling, place the front plate on the front side of the panel with its gasket against the panel, and the remainder of the square housing on the back side. Slide the screws through the four holes drilled in the panel, and into the threaded holes in the housing. Tighten until the gasket is firmly compressed against the panel.

Expose Terminals. Remove the four screws which hold the front plate to its flange. Remove the front plate. The display board is attached to this front plate. It is also connected to the power board by a ribbon cable. For convenience, this cable can be disconnected while making connections. Connections can be made inside the enclosure, or the terminals can be unplugged for easier access, by gently tugging on them.

Caution: When the control is powered up, relay or analog outputs may be present. If this could be a hazard, wait to make external connections until programming is complete.

Sensor Connection. Follow the “Connections” diagram to connect either two or three wires from the flow meter or flow sensor.

Monitor Alarm Connection. Connect the alarm devices to the appropriate relay terminals. Note that the relays have both normally-open (NO) and normally-closed (NC) contacts.

Analog Connection. This output can be configured 4-20 mA, 0-10 V or 0-5 V by placing a jumper in the correct position on the analog header. The switch next to the header selects active (powered) or passive (unpowered) output. When using the 12 VDC powered input you may only select passive output.

Power Connection. Connect AC or DC power as desired to the appropriate terminals. For safety, if using AC power, be sure to connect the ground terminal provided to a good earth ground. If using DC power, be

Settings

Set Units. Press set. Use set to select volume units. Use set to select the particular unit desired (gallons, liters, etc.). Then use set to switch to time units. Again, select the unit desired. Press set for next menu item.

Set Decimal. Use set to select zero, one, or two decimal places on the flow units. Press set to advance to the next menu.

Set K-Factor. The unit will not function properly until this number is entered. It is simply the number of pulses which the flow meter or flow sensor puts out per gallon of liquid. It is marked on the Model/Serial tag of SeaMetrics flow meters and flow sensor fittings. On adjustable flow sensors, the K-factor must be taken from the chart in the flow sensor instructions, based on pipe size. Press set for next menu item.

Set Pulse Out. An output pulse is activated at the selected volume intervals if this feature is in use. Otherwise, it does not need to be set. Press set for next menu item.

Set Time Period. This is the monitoring period at
the end of which the unit will alarm if total flow has exceeded its setting. To set this monitoring period in hours, use the \( \text{A} \) and \( \text{B} \) keys. The digit which is underlined is the one being set. Use the \( \text{A} \) to increase it. The \( \text{B} \) moves one digit to the left. Note that if the digit to the right is set to “9”, the digit to the left will only go to “3”. This is because 48 is the maximum setting allowed. Press \( \text{SET} \) for next menu item.

**Set Alarm Point.** This is the maximum total flow allowed in the time period set above. Use the same procedure as above to set this value, up to eight digits. The units are those previously chosen. Press \( \text{SET} \) for next menu item.

**Set 20 mA Out.** The “SET 20mA RATE” programs the flow rate at which the output is 20 mA, 5 V or 10 V. Use \( \text{A} \) and \( \text{B} \) to set the maximum flow rate for full scale output. Press \( \text{SET} \) for next menu item.

**Clear Total.** This function resets the running total (not alarm point total) back to zero. It does not affect the alarm point total, which automatically resets itself at the end of every monitoring time period. To reset to zero, press \( \text{A} \) and \( \text{B} \) simultaneously.

**Operation**

The last press of the \( \text{SET} \) key returns the unit to operation mode (see “Displays” diagram). In this mode, pressing either arrow key will toggle back and forth between two displays, one for flow monitoring and the other for usage monitoring.

**Usage Alarm.** Pressing the Start/Stop key will start the clock and zero the total of the usage monitor. The clock will increase and the total will accumulate (provided there is flow) until the end of the monitoring period. At that time, the usage total and clock will zero automatically and the cycle will start over. If the usage total ever reaches its alarm point within the monitoring time, the usage alarm relays will energize and remain on until the Resume key is pressed.

If the Resume key is pressed during a monitoring cycle, it will freeze the cycle at its current point. Pressing it again allows the cycle to resume where it left off.

**Flow Monitoring.** The “Rate” indication gives the current rate of flow. “Total” is a running total of flow which increases indefinitely unless it is reset (see

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**Connections**

Diagram showing connections for power supply, fuse, switch, and sensor inputs.
Repair

The only field-repairable component on the FT522 is the fuse. If failure is due to a cause other than a blown fuse, it is necessary to replace the entire board stack. Contact your distributor for information.

Panel Cut-out Dimension

Caution: Always disconnect power to the unit before opening the terminal cover. Do not reconnect power until all connections have been made and the terminal cover has been replaced.